NO REVISION TO DESIGN, MATERIAL, TOOLING, OR PROCESS IS ACCEPTABLE WITHOUT PRIOR PRINTING INSTRUCTIONS: MAKE EXACTLY UPDATED WIRE COLORS 104161 01 APPROVAL FROM RHEEM THROUGH AN AUTHORIZED CHANGE NOTICE A REVISED ENGINEERING 1/24/2022 SPECIFICATION AND A RESAMPLING OF PARTS. THE SUPPLIER IS RESPONSIBLE FOR NOTIFYING RHEEM R & D AND PURCHASING DEPARTMENTS IN WRITING OF ANY CHANGES AFFECTING 7.000 IN X 10.000 IN. WHITE BACKGROUND MAB WITH BLACK PRINTING. REVISED VAC PWR AND VAC COM WIRES COLORS 107926 PRODUCT QUALITY PERFORMANCE RELIABILITY PACKAGING DELIVERY OR WORKMANSHIP 02 "ANY DOCUMENTS REFERRED TO ON THIS DRAWING ARE INCLUDED IN THE SPECIFICATIONS FOR 10/3/2022 VYM MATERIAL: ADS-4574-01, PRESSURE 108755 REVISED SEVERAL WIRES AND COMPONENTS. NOTE: THE DOTTED BOX NEAR THE DRAWING NUMBER REPRESENTS A .25 X .25 2D DATA MATRIX SEE ADS-104669-01 FOR DATA MATRIX SPECS. 03 SENSITIVE, ADHESIVE BACKED MATERIAL 11/24/2022 VYM = CHASIS GROUND CONTROL VOLTAGE LINE VOLTAGE 24 VAC 120 VAC EARTH GROUND XEMR INDUCER MRLC MRLC LC -c(GV): (RC PL-10 WATER SENSOR 1 FLAME SENSE 1 AUX WATER SENSOR 2 ♂ ☆ ★ 2 CS **IBM** 3 COM ≥ 5 1 (H) 2 (H) E2 POWER 3 ← P7-4 5Õ 60 P7-2 ЗА 7⊖ 8⊕ * | | NEUTRAL P4 1 2 3 4 1 2 3 4 5 9⊖ 1 2 3 4 5 6 7 120VAC Š 24 VAC PWR P1-2 WS PROBE 24 VAC COM J-BOX PROBE NEUTRAL II P4-4 J23 P2-3 IDR РЗ IFC EART HPC GND P3-IN / OUT PWM HIGH SPEED 24V IBM GVF 24VAC PWF NEUTRAL 24VAC COM GAS VALVE P2-4 XFMR (RC)P2-5 CS 2 ⊕ COM 3 ⊕ /// GVR BLUETOOTH TO FURNACE CABINET GND MODULE □→>

SPARK IGNITER 1 STAGE PWM SE SPARK GND IFC 90+ TO FURNACE CABINET GND IGNITER VOLTAGE SPARK ELEMENT **WIRE COLOR CODE** PR.....PURPLE BK BLACK GREEN G BR.....BROWN GY.....GRAY R.....RED WIRING INFORMATION **NOTES** COMPONENT CODES BL. ..BLUE 0.... ..ORANGE W.....WHITE LINE VOLTAGE GVLO GAS VALVE LOW HALC HEAT ASSISTED LIMIT CONTROL ODD ON DEMAND DEHUMIDICATION AUX AUXII IARY ..YELLOW -FACTORY STANDARD 1) TWO OR 3 MRLC SWITCHS MAY BE C CC COM CS CT PL PLUG PS PRESS COMMON HIGH PRESSURE CONTROL PRESSURE SWITCH -FACTORY OPTION COOLING CONTACTOR PRESENT DEPENDING ON MODEL **ELECTRICAL WIRING DIAGRAM** PWM PULSE WIDTH MODULATION COMMON/(C) HUM HUMIDIFIER OUTPUT -FIELD INSTALLED CONDENSATE SWITCH IBM INDOOR BLOWER MOTOR RUN CAPACITOR 90PLUS SINGLE STAGE CONSTANT CFM ② SEE CONTRACTOR APP FOR MOTOR CONTROL TRANSFORMER IDM INDUCED DRAFT MOTOR SPARK ELECTRODE LOW VOLTAGE SPEED ADJUSTMENTS. WITH PWM MOTOR 4WAY MULTIPOISE. E1/E2 **ECONET COMMUNICATION** IDR INDUCED DRAFT RELAY SEC SECONDARY POWER\24VAC -FACTORY STANDARD EAC ELECT. AIR CLEANER OUTPUT IFC INTEGRATED FURNANCE CONT SUCTION PRESSURE -FACTORY OPTION EXV ELECTRONIC EXPANSION VALVE LIMIT CONTROL SUCTION TEMP. -FIELD INSTALLED LINE 120VAC/(L1) THERMISTOR FLAME SENSOR LOW PRÈSSURE CONTROL WS WATER SENSOR = CHASIS GROUND REPLACEMENT WIRE FAN RELAY MGV MAIN GAS VALVE WIRE NUT -MUST BE THE SAME SIZE AND TYPE MRLC MAN. RESET LIMIT CONTROL OF INSULATION AS ORIGINAL (105C. MIN.) GND GROUND NEU NEUTRAL (N/L2) APPROVED: CHECKED: ORIGINAL RELEASE NO .: = EARTH GROUND WARNING GVC GAS VALVE COMMON NPC NEGATIVE PRESSURE CONT. -CABINET MUST BE PERMANENTLY GROUNDED 103889 GVE GAS VALVE ENABLE $\cap AT$ OUTDOOR AIR TEMPERATURE SENSOR MODELED BY DATE: 12/22/2021 MAB AND CONFORM TO I.E.C., N.E.C., C.E.C., GVR GAS VALVE RELAY NATIONAL WIRING REGULATIONS, AND LOCAL **GVHI** GAS VALVE HIGH PART NO 03 90-104961-16 CODES AS APPLICABLE.